



## Polyester Resin Additive Chart Catalyst & Wax Solution

SILMAR 249A/249B POLYESTER RESIN  AMOUNT (oz)	ADD THIS AMOUNT OF CATALYST TO CURE RESIN				ADD WAX SOLUTION TO MAKE HOTCOAT RESIN	
	CATALYST (MEKP) LAMINATIONS 73 °F/21 °C 1% (oz)	CATALYST (MEKP) LAMINATIONS 73 °F/21 °C 1% (cc)	CATALYST (MEKP) HOTCOAT/GLOSS 73 °F/21 °C 2% (oz)	CATALYST (MEKP) HOTCOAT/GLOSS 73 °F/21 °C 2% (cc)	HOTCOAT RESIN WAX SOLUTION  AMOUNT (oz)	HOTCOAT RESIN WAX SOLUTION  AMOUNT (cc)
3	0.03	1	0.06	2	0.05	1
6	0.06	2	0.12	4	0.09	3
9	0.09	3	0.18	5	0.14	4
12	0.12	4	0.24	7	0.19	6
15	0.15	5	0.3	9	0.23	7
18	0.18	5	0.36	11	0.28	8
21	0.21	6	0.42	13	0.33	10
24	0.24	7	0.48	14	0.37	11
27	0.27	8	0.54	16	0.42	13
30	0.3	9	0.6	18	0.47	14
33	0.33	10	0.66	20	0.51	15
36	0.36	11	0.72	22	0.56	17
39	0.39	12	0.78	23	0.61	18
42	0.42	13	0.84	25	0.66	20
45	0.45	14	0.9	27	0.70	21
48	0.48	14	0.96	29	0.75	22
52	0.52	16	1.04	31	0.81	24
55	0.55	17	1.1	33	0.86	26
58	0.58	17	1.16	35	0.90	27
61	0.61	18	1.22	37	0.95	29
64	0.64	19	1.28	38	1.00	30
128	1.28	38	2.56	77	2.00	60
640	6.4	192	12.8	384	9.98	300

**NOTE:** Use ½ recommended MEKP Catalyst at temperatures above 90 °F / 32 °C.

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